

order 10865

20 Nov.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D206-642-114
Job Sheet 185882



Part No: D206-642-114

Job Qty: 1 ea

Part Name: Skidtube RH, Low Gear with Run-on Landing Wearplates



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/6/18

Job Tracking No:

Due Date: 11/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV Q SHEET 26 IPP REV:A 10.12.08 PER REV.N DD VERF:EC IPP REV:B 11.09.23 ADDED K10112 DD VERF:EC IPP REV:C REDESIGN PER ENG ERROR 11-11-17 JLM VERIFIED BY:DD IPP Rev:D 12.11.21 ECN12-679 DD verf:JLM IPP Rev:E 14.04.24 ECN14-520 DD verf:JLM IPP Rev:F 16.04.04 as per CHG005(ecn16-553) DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/20/18	11/20/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs	11/20/18	11/20/18	0.00	0.00	Packaging1-2		
120	QC	1 pcs	11/20/18	11/20/18	0.00	0.00	QC4		
130	Packaging	1 pcs	11/20/18	11/20/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs	11/20/18	11/20/18	0.00	0.00	DC		
140	QC21-FG	1 Ea	11/20/18	11/20/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPPD206-642-114 K10112 Location : FG083
Descriptions: 135 - Photocopy bluefile & type labels per PPP206-642-114 CHG005 K10112 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-642-151	Replacement Skidtube, Low Gear with Run-on Landing Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	F164122
K10112	Saddle, Skidtube 206	1 Ea (1 ea)	90-Start up Operation	S127863

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-642-151	1	2	0
	K10112	1	2	0



Part Specifications

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id.

Plex 11/6/18 10:58 AM Dart.lajeunesse.marie

Container No: S127868



Part: D206-642-114

Job No: 185882

Serial No/Batch: S127868

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH98-4 Issue 2, FAA, STC SA00475SI

F6107

F6107

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																						
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition				Completed By																	
								Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐																				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐																				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐																				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐																				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐																				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐																				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐																				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐																				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐																				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐																				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :																							
Misidentified ☐	Past Due ☐																								

Change Record

PAGE 1 OF 1

Part Number: D206-642-113/-114 (K10111/K10112 SADDLE KIT)Description: SKIDTUBE , LH/RH[illegible]

